

GLASER®		ROVER						
Lt	Cc	Typ Model Modelo Modello	Motor Engine Motor Moteur Motore	Baujahr Year Año Année Anno	Chassis	N° Motor N° engine N° Motor N° Moteur N° Motore	Typ Type Tipo Type Tipo	Pg
3,9	3947	Defender	38D	11/1998-		-38D25154B	Diesel	28
3,9	3947	Defender	37D	11/1998-		-37D02531B	Diesel	28
3,9	3947	Defender	37D	11/1998-		37D02932B-	Diesel	28
3,9	3947	Defender	38D	11/1998-		38D27239B-	Diesel	28
3,9	3947	Defender	38D	11/1998-		-38D27238B	Diesel	28
3,9	3947	Defender	MG RV8	11/1998-			Diesel	28
3,9	3947	Defender	V06VE	11/1998-			Diesel	28
2,5	2495	Discovery	12L	09/1989-06/1994			Diesel	22
2,5	2495	Discovery	14L	08/1994-03/2002			Diesel	22
2,5	2495	Discovery	19L	10/1995-			Diesel	22
2,5	2495	Discovery	21L	09/1989-06/1994			Diesel	22
2,5	2495	Discovery	23L	10/1995-			Diesel	22
3,5	3528	Discovery	22D	09/1989-09/1994			Diesel	26
1,8	1796	Freelander	18K4K	2/1998-			Diesel	14
2	1994	Freelander	20T2N	2/1998-		-AM246796	Diesel	18
1,8	1796	Freelander	20T2R	2/1998-		-AM246796	Diesel	18
1,8	1796	Lotus Elise	18K4K	03/1999-11/2000			Diesel	14
1,8	1796	Lotus Elise	18K4K (VVC)	03/1999-11/2000			Diesel	12
1,6	1598	Maestro	16H	01/1987-09/1989		16H/BAB/AK106600-	Diesel	12
1,6	1598	Maestro	16H	03/1985-12/1986		-16H/BAB/AK105709	Diesel	12
2	1993	Maestro	BB	10/1988-10/1995			Diesel	20
2	1993	Maestro	Perkins Prima 65	1988-1995			Diesel	20
1,1	1119	Metro	Perkins Prima 80T	1988-1995			Diesel	20
1,1	1119	Metro	11K2A	03/1990-12/1998		434671-	Diesel	6
1,1	1119	Metro	11K2D	03/1990-12/1998		434671-	Diesel	6
1,1	1120	Metro	11K2A	1990-1994		-434670	Diesel	6
1,1	1120	Metro	11K2D	1990-1994		-434670	Diesel	6
1,3	1275	Metro	12HC	01/1991-12/1991			Diesel	6
1,4	1360	Metro	TUD3	10/1992-12/1994			Diesel	8
1,4	1396	Metro	14K2A	03/1990-12/1998		434671-	Diesel	6
1,4	1396	Metro	14K2A	03/1990-03/1994		-434670	Diesel	10
1,4	1396	Metro	14K2D	03/1990-12/1998		434671-	Diesel	6
1,4	1396	Metro	14K2D	03/1990-04/1994		-434670	Diesel	10
1,4	1396	Metro	14K4C	03/1990-08/1991			Diesel	10
1,4	1396	Metro	14K4C	03/1990-08/1991			Diesel	10
1,4	1396	Metro	14K4D	03/1990-12/1998			Diesel	8
1,4	1396	Metro	14K4D	03/1990-08/1991			Diesel	8
1,4	1396	Metro	14K4F	08/1991-12/1998			Diesel	8
1,4	1396	Metro	14K4F	10/1994-10/1995			Diesel	8
1,5	1527	Metro	TUD5	12/1994-12/1998			Diesel	10
3,5	3528	MGB	15G	1974-1976			Diesel	26
1,8	1796	MGF	18K4K	11/1995-03/2002			Diesel	14
1,8	1796	MGF	18K4K (VVC)	03/1995-03/2002			Diesel	12
1,3	1273	Mini	12A2A	01/1991-12/1991			Diesel	6
1,3	1273	Mini	12A2B	10/1992			Diesel	6
1,3	1273	Mini	12A2D	01/1992-04/1995			Diesel	6
1,3	1273	Mini	12A2E	09/1992-04/1995			Diesel	6
1,3	1273	Mini	12A2L	09/1992-04/1995			Diesel	6
1,3	1275	Mini	12HC	1989-12/1991			Diesel	6
1,3	1275	Montego	12HC	1984-1988			Diesel	6
1,6	1598	Montego	16H	1986-		16HC38/AK103553-	Diesel	12
1,6	1598	Montego	16H	03/1985-12/1986		-16H/BAB/AK105709	Diesel	12
1,6	1598	Montego	16H	01/1987-08/1989		16H/BAB/AK106600-	Diesel	12
1,6	1598	Montego	16H	1986-		16HC58/AK100715-	Diesel	12
1,6	1598	Montego	16H	1986-		16HC37/AK106315-	Diesel	12
2	1993	Montego	BB	10/1988-10/1995			Diesel	20
2	1993	Montego	Perkins Prima 80T	1988-1995			Diesel	20
2	1994	Montego	20H	1984-1986			Diesel	18
2	1994	Montego	20H	12/1990-10/1994			Diesel	18
2	1994	Montego	20H	10/1984-06/1986			Diesel	18
2	1994	Montego	20H C85	04/1984-06/1986			Diesel	18
2,4	2376	Range Rover	11A	04/1986-12/1990			Diesel	20
2,4	2376	Range Rover	4924SHIRG	04/1986-12/1990			Diesel	20
2,5	2495	Range Rover	14L	08/1994-03/2002			Diesel	22
2,5	2497	Range Rover	25BT	07/1994-03/2002			Diesel	24
2,5	2497	Range Rover	D25BTM	07/1994-03/2002			Diesel	24
3,5	3528	Range Rover	11D	08/1981-09/1990			Diesel	26
3,5	3528	Range Rover	20D	10/1985-09/1990			Diesel	26
3,5	3528	Range Rover	25D	10/1985-09/1990			Diesel	26
3,5	3528	Range Rover	31D	01/1987-09/1990			Diesel	26
3,5	3528	Range Rover	14K4F	08/2003-			Diesel	8
1,4	1396	Street Wise	14K4M	08/2003-			Diesel	8
1,4	1396	Street Wise	20T2N	08/2003-			Diesel	8
2	1994	Street Wise	20T2N	08/2003-			Diesel	16












GLASER®		ROVER						
Lt	Cc	Typ Model Modelo Modello	Motor Engine Motor Moteur Motore	Baujahr Year Año Année Anno	Chassis	N° Motor N° engine N° Motor N° Moteur N° Motore	Typ Type Tipo Type Tipo	Pg
1,8	1769	Tourer	ABA	09/1983-11/1998			Diesel	14
1,8	1769	Tourer	XUD7T/TE	09/1993-11/1998			Diesel	14
1,8	1796	Tourer	18K4K	02/1999-			Diesel	14
1,8	1796	Tourer	18K4K (VVC)	06/1996-11/1998			Diesel	12
2	1951	Tourer	204D2	02/2003-			Diesel	16
1,6	1598	Vitesse	16H	01/1987-08/1989		16H/BAB/AK106600-	Diesel	12
1,6	1598	Vitesse	16H	03/1985-12/1986			Diesel	12
2	1994	Vitesse	20T4G	07/1994-02/1999		-16H/BAB/AK105709	Diesel	16
3,5	3528	Vitesse	23D	1977-1986			Diesel	26
3,5	3528	Vitesse	24D	1977-1986			Diesel	26
3,5	3528	Vitesse	24D	1977-1986			Diesel	26
3,5	3528	Vitesse	25D	1977-1986			Diesel	26
































GLASER®					Dichtungssatz Gasket set Juego de Juntas Pochette de joints Serie guarnizioni	Zylinderkopf Cylinder head Culata Culassa Testata	Zylinderkopfaube Valve cover Tapa válvulas Couvre-culbut. Punterie
Passend für - Suitable to - Adaptable a: ADAPTABLE A: ROVER							
Ltr	Model - Modelo - Modell	PS/KW	Engine/Motor				
1,4 1360 1360	4Cil. ø75 114 Metro Diesel	10/1992->12/1994 52PS./38KW.	TUD3 TUD3	D31055-80# 95647731 B31055-0R S31055-80# 95647730 R30712 7701348178 (x4) 90300 605041100 (x8) 7500713(x8)	 03751-80 98041703 Ø 76.3 80573-81 b M.L.S.	 05398 96026579	
1,4 1396 1396 1396 1396 1396 1396 1396 1396 1396 1396	4Cil. ø75 114 114 214 214 25 414 414 Cabriolet Metro Metro 16 Valvulas Cat. 3 vias Descapotable Gsi Gi Si	03/1990->08/1991 03/1990->12/1998 10/1989->10/1995 10/1989->10/1995 10/1999-> 01/1993->04/1995 04/1990->04/1995 01/1992->11/1999 03/1990->08/1991 03/1990->12/1998	94PS./69KW. 90PS./66KW. 90PS./66KW. 90PS./66KW. 84PS./62KW. 95PS./70KW. 90PS./66KW. 90PS./66KW. 94PS./69KW. 90PS./66KW.	14K4D 14K4C 14K4C 14K4D 14K4M 14K4C 14K4D 14K4D 14K4D 14K4D	D32258-01# GUG701125 D36841-01# Sobreespesor Ø 82.5 B36107-0R GUG701585	 50497A-01 Sobreespesor Ø 82.5 50497-01 GUG70257HG Ø 82.5	 53289 GUG705074VC
1,4 1366 1366 1366 1366 1366 1366 1366 1366 1366	4Cil. ø75 114 114 214 214 25 414 414 45 Cabriolet 16 Valvulas Cat. 3 vias Descapotable Gsi Gi Inyección Si	08/1991->12/1998 03/1997->10/1998 10/1994->10/1995 12/1992->10/1995 11/1995->03/2000 10/1999-> 01/1993->04/1995 05/1995->03/2000 02/2000-> 01/1993->11/1999	103PS./76KW. 102PS./75KW. 103PS./76KW. 103PS./76KW. 75PS./55KW. 103PS./76KW. 103PS./76KW. 103PS./76KW. 103PS./76KW.	14K4F 14K4F 14K4F 14K4F 14K4F 14K4F 14K4F 14K4F 14K4F	D32258-01# GUG701125 D36841-01# Sobreespesor Ø 82.5 B36107-0R GUG701585	 50497A-01 Sobreespesor Ø 82.5 50497-01 GUG70257HG Ø 82.5	 53289 GUG705074VC
1,4 1396 1396 1396	4Cil. ø75 Metro Metro Street Wise Street Wise 16 Valvulas Gsi Gi	10/1994->10/1995 08/1991->12/1998 08/2003-> 08/2003->	103PS./76KW. 102PS./76KW. 84PS./62KW. 103PS./76KW.	14K4F 14K4F 14K4M 14K4F	D32258-01# GUG701125 D36841-01# Sobreespesor Ø 82.5 B36107-0R GUG701585	 50497A-01 Sobreespesor Ø 82.5 50497-01 GUG70257HG Ø 82.5	 53289 GUG705074VC

Öwanne Oil pan Carter acete Carter d'huile Guarnizioni coppa	Ansaug Intake Admission Aspirazione	A)Exhaust A)Escape B)Exhaust pipe B)Tubo de escape	Ventilschaft Valve stem Retén de válvula Queue de soupape Stelo della valvola	Wellendichringe Oil seals Retenes de aceite Bagues antifuile Paroli	Schraubensätze Bolts set Juego de tornillos Pochette de vis Viti testata	Montagerichtlinien Instructions for assembly Instrucciones de montaje Instruzioni di montaggio
54035 731414 b		a) 05443 95638771 b) 05444 96026579	76532(x8) 7500713 7x9,8/13,2x10	76154 < 97510801 42x66x6-ED 76353 > 97510800 85x105x9-EI 76133 ¥ 97510802 36x50x7-ED	 9503751 96003915(x10) M10x1.5x185	3 kpm 6 kpm -180° 2 kpm 160° 160°
 54495 GUG703004SG Ø 6 54763 b GUG703044SG LVF100290 Tom M.8	 57703 GUG704004MG 57706 GUG704094MG	 a) 51680 GUG704430MG	76741(x16) LUB10026	77162 < LQX100040L 27x39,5x7-ED 77163 > LUF100560L 79x116/125x7,5-EI 76054(x2) ¥ ADU5561 30x40x7-ED 77264(x2) ¥ LUC100220 30x40x7-EI	 9550497 WAM2293L(x10) WANZ293L(x10) M9x1.25x412	2 Kpm 180° 180°
 54495 GUG703004SG Ø 6 54763 b GUG703044SG LVF100290 Tom M.8	 57703 GUG704004MG 57706 GUG704094MG	 a) 51680 GUG704430MG	76741(x16) LUB10026	77162 < LQX100040L 27x39,5x7-ED 77163 > LUF100560L 79x116/125x7,5-EI 76054(x2) ¥ ADU5561 30x40x7-ED 77264(x2) ¥ LUC100220 30x40x7-EI	 9550497 WAM2293L(x10) WANZ293L(x10) M9x1.25x412	2 Kpm 180° 180°

8 # Set with valve steam seals-Juego con retenes de válvula-Pochette avec queue de soupapes-mit Ventilschaftabdichtungen
 b Gasket not included in set-Junta no incluida en el juego-Joint non inclus dans la pochette-In den Sätzen nicht enthalten
 ¥ Gasket set without cylinder head gasket-Juego sin junta de culata-Pochette sans joint de culasse-Dichtungssatz ohne Zylinderkopfdichtung

9 # Oil seal camshaft-Reten árbol de levas-Bague arbre à cames-Nockenwelle-Albero a camme
 b Retorque - Resopriete - Reserrare-Nachziehen

GLASER®					Dichtungssatz Gasket set Juego de Juntas Pochette de joints Serie guarnizioni	Zylinderkopf Cylinder head Culata Culassa Testata	Zylinderkopfaube Valve cover Tapa válvulas Couvre-culbut. Punterie
Passend für - Suitable to - Adaptable a: ADAPTABLE A: ROVER							
Ltr	Model - Modelo - Modell	PS/KW	Engine/Motor				
1,4 1396	4Cil. ø75 114 03/1990->08/1991	94PS./69KW.	14K4C	D32258-01 # GUG701125	50497A-01 Sobreespesor Ø 82.5	 53289 GUG705074VC	
1396	114 03/1990->12/1998	90PS./66KW.	14K4D	D36841-01 #			
1396	214 01/1990->10/1995	95PS./70KW.	14K4C	Sobreespesor B36107-OR GUG701585			
1396	414 04/1990->04/1995	90PS./66KW.	14K4C				
1396	Cabriolet 04/1990->09/1992	95PS./70KW.	14K4C				
1396	Cabriolet 01/1992->11/1999	90PS./66KW.	14K4C				
1396	Metro 03/1990->08/1991	94PS./69KW.	14K4C				
1396	Metro 03/1990->08/1991	94PS./69KW.	14K4C				
	16 Valvulas Cat. 3 vías Descapotable Gsi Gii Si						
1,4 1396	4Cil. ø75 114 ->434670	75PS./55KW.	14K2A	B36107-OR GUG701585	50497A-01 P Ø 82.5	 53756 GUG705004VC	
1396	114 03/1990->03/1994	75PS./55KW.	14K2D				
1396	214 ->434670	75PS./55KW.	14K2A				
1396	214 09/1993->10/1995	75PS./55KW.	14K2A				
1396	214 ->434670	75PS./55KW.	14K2D				
1396	214 09/1993->10/1995	75PS./55KW.	14K2D				
1396	Metro ->434670	75PS./55KW.	14K2D				
1396	Metro ->434670	75PS./55KW.	14K2A				
1,5 1527 1527	4Cil. ø77 115 Metro Diesel SD-GSD	12/1994->12/1998 57PS./42KW.	TUD5 TUD5	D31599-80 # 0197.01 B31599-OR S31599-80 # 0197.V0 R30712 7701348178 (x4) Jtas. Camisas goma Cyl. Liner rubber 91190 7500713(x8)	 50321-80 0209.T1 Ø 78  80263-81 P M.L.S. Ø 78	 53099 0249.81	
1,6 1588 1588 1588 1588 1588	4Cil. ø80 216 25 416 45 Cabriolet	11/1995->03/2000 10/1999-> 05/1995->03/2000 02/2000-> 01/1996->11/1999	111PS./82KW. 109PS./80KW. 111PS./82KW. 109PS./80KW. 111PS./82KW.	16K4F 16K4F 16K4F 16K4F 16K4F	D32258-01 # GUG701125 D36841-01 # Sobreespesor B36107-OR GUG701585	50497A-01 Sobreespesor Ø 82.5  50497-01 GUG70257HG Ø 82.5	 53289 GUG705074VC




Ölwanne Oil pan Carter aceite Carter d'huile Guarnizioni coppa	Ansaug Intake Admission Admission Aspirazione	A)Exhaust A)Escape B)Exhaust pipe B)Tubo de escape	Ventilschaft Valve stem Reten de válvula Queue de soupape Stelo della valvola	Wellendichringe Oil seals Retenes de aceite Bagues antilutte Parolli	Schraubensätze Bolts set Juego de tornillos Pochette de vis Viti testata	Montagerichtlinien Instructions for assembly Instrucciones de montaje Istruzioni di montaggio
						Tightening procedure Etapas de apriete Procedura de serraje Procedura di serraggio
Order	Order	Order	Order	Order	Order	Order
	57703 GUG704004MG 	a) 51680 GUG704430MG 	76741(x16) LUB10026 	77162 < LQX100040L 27x39.5x7-ED 77163 > LUF100560L 79x116/125x7.5-EI 76054(x2) ¥ ADU5561 30x40x7-ED 77264(x2) ¥ LUC100220 30x40x7-EI	9550497 WAM2293L(x10) WAN2293L(x10) M9x1.25x412 	2 Kpm 180° 180°
54495 GUG703004SG Ø 6 	57706 GUG704094MG 	86207 GUG704817MG 				
54763 P GUG703044SG LVF100290 Tom M.8 						
54495 GUG703004SG Ø 6 	85001 GUG704002MG 	a) 52902 GUG704403MG 		77162 < LQX100040L 27x39.5x7-ED 77163 > LUF100560L 79x116/125x7.5-EI 76054 ¥ ADU5561 30x40x7-ED	9550497 WAM2293L(x10) WAN2293L(x10) M9x1.25x412 	2 Kpm 180° 180°
54763 P GUG703044SG LVF100290 Tom M.8 						
731414 		a) 05443 95638771  b) 05444 96026579 	76532(x8) 7500713 7x9.8/13.2x10	76154 < 97510801 42x66x6-ED 76353 > 97510800 85x105x8-EI 76133 ¥ 97510802 36x50x7-ED	9550321 20485 (x10) M11x1.5x185 	2 kpm 4 kpm -90° + 4 kpm 130° 130°
54495 GUG703004SG Ø 6 	57703 GUG704004MG 	a) 51680 GUG704430MG 	76741(x16) LUB10026 	77162 < LQX100040L 27x39.5x7-ED 77163 > LUF100560L 79x116/125x7.5-EI 76054(x2) ¥ ADU5561 30x40x7-ED 77264(x2) ¥ LUC100220 30x40x7-EI	9550497 WAM2293L(x10) WAN2293L(x10) M9x1.25x412 	2 Kpm 180° 180°
54763 P GUG703044SG LVF100290 Tom M.8 	57706 GUG704094MG 	86207 GUG704817MG 				


























¥ Set with valve steam seals-Juego con retenes de válvula-Pochette avec queue de soupapes-mit Ventilschaftabdichtungen
P Gasket not included in set-Junta no incluida en el juego-Joint non inclus dans la pochette-In den Sätzen nicht enthalten
Gasket set without cylinder head gasket-Juego sin junta de culata-Pochette sans joint de culasse-Dichtungssatz ohne Zylinderkopfdichtung

¥ Oil seal camshaft-Reten árbol de levas-Bague arbre à cames-Nockenwelle-Albero a camme
à Retorque - Respiante - Reserrage-Nachziehen

GLASER®					Dichtungssatz Gasket set Juego de Juntas Pochette de joints Serie guarnizioni	Zylinderkopf Cylinder head Culata Culassa Testata	Zylinderkopfaube Oil pan Carter aceite Carter d'huile Guarnizioni coppa
Passend für - Suitable to - Adaptable à: ADAPTABLE A: ROVER							
Ltr	Model - Modelo - Modell	PS/KW	Engine/Motor				
1,6 1598	4Cil. ø76.2 216 ->16H/BAB/AK105709	03/1985->12/1986	83PS./61KW.	16H	D31098-80# BHM1555		
1598	Maestro ->16H/BAB/AK105709	03/1985->12/1986	83PS./61KW.	16H	B31098-0R BHM1556		
1598	Montego ->16H/BAB/AK105709	03/1985->12/1986	83PS./61KW.	16H	S31098-80#	07971-80 CAM9780 ø 78.2	07969 GEG4498
1598	Vitesse ->16H/BAB/AK105709	03/1985->12/1986	102PS./75KW.	16H	V31098		07970 GEG4497
	HL Inyección L						
1,6 1598	4Cil. ø76.2 216 16H/BAB/AK106600->	01/1987->09/1989	83PS./61KW.	16H	D31128-80# BHM1627		
1598	Maestro 16H/BAB/AK106600->	01/1987->09/1989	83PS./61KW.	16H	B31098-0R BHM1556		
1598	Montego 16H/BAB/AK106600->	01/1987->09/1989	83PS./61KW.	16H	S31128-80#	07971-80 CAM9780 ø 78.2	53080 UAM3228
1598	Vitesse 16H/BAB/AK106600->	01/1987->09/1989	83PS./61KW.	16H	V31128		53081 UAM3229
	HL Inyección L						
1,6 1598	4Cil. ø76.2 Montego 16HC37/AK106315->	1986->	85PS./62KW.	16H	D31128-80# BHM1627		
1598	Montego 16HC38/AK103553->	1986->	85PS./62KW.	16H	B31372-0R		
1598	Montego 16HC38/AK10715->	1986->	85PS./62KW.	16H	S31372-80#	07971-80 CAM9780 ø 78.2	53080 UAM3228
	HL L				V31128		53081 UAM3229
					92550 SU430187B		
1,8 1796	4Cil. ø80 418	06/1997->08/2000	120PS./88KW.	18K16	D32258-01# GUG701125		
					D36841-01#	50497A-01 Sobreespesor ø 82.5	53289 GUG705074VC
					B36107-0R GUG701585		
						50497-01 GUG70257HG ø 82.5	
							54763 P GUG703045G LVF100290 Tom M.8
1,8 1796	4Cil. ø80 218 25	11/1995->03/2000 02/2000->	146PS./107KW.	18K4K (VVC)	D32258-01# GUG701125		
1796	Lotus Elise	03/1999->11/2000	146PS./107KW.	18K4K (VVC)	D36841-01#	50497A-01 Sobreespesor ø 82.5	53289 GUG705074VC
1796	MGF	03/1995->03/2002	146PS./107KW.	18K4K (VVC)	B36107-0R		
1796	Tourer	06/1996->11/1998	146PS./107KW.	18K4K (VVC)		50497-01 GUG70257HG ø 82.5	
	Descapotable Ranchera						

Owanne Oil pan Carter aceite Carter d'huile Guarnizioni coppa	Ansaug Intake Admission Aspirazione	A)Exhaust A)Escape B)Exhaust pipe B)Tubo de escape	Ventilschaft Valve stem Reten de válvula Queue de soupape Stelo della valvola	Wellendichtringe Oil seals Retenes de aceite Bagues antilutte Paroli	Schraubensätze Bolts set Juego de tornillos Pochette de vis Viti testata	Montagerichtlinien Instructions for assembly Instrucciones de montaje Instruzioni di montaggio
						Tightening procedure Etapas de apriete Procedura de serraje Procedura di serraggio
						Order Orden Ordine
54050 UAM3333	07856 CAM8298		76632(x8) SU430187 6x23.5x10.5	76054 < ADU5561 30x40x7-ED 76360 > RTC5307 88.9x105x9.52-EI 76137(x2) ¥ UAM1636 40x52x7-BD		3 Kpm 6 Kpm 8 Kpm -90° + 8 Kpm 90°
54050 UAM3333	07856 CAM8298		76632(x8) SU430187 6x23.5x10.5	76054 < ADU5561 30x40x7-ED 76360 > RTC5307 88.9x105x9.52-EI 76137(x2) ¥ UAM1636 40x52x7-BD		3 Kpm 6 Kpm 8 Kpm -90° + 8 Kpm 90°
54050 UAM3333	07856 CAM8298		76632(x8) SU430187 6x23.5x10.5	76054 < ADU5561 30x40x7-ED 76360 > RTC5307 88.9x105x9.52-EI 76137(x2) ¥ UAM1636 40x52x7-BD		3 Kpm 6 Kpm 8 Kpm -90° + 8 Kpm 90°
54495 GUG703004SG ø 6	57703 GUG704004MG 	a) 51680 GUG704430MG	76741(x16) LUB10026	77162 < LOX100040L 27x39.5x7-ED 77163 > LUF100560L 79x116/125x7.5-EI 76054(x2) ¥ ADU5561 30x40x7-ED 77264(x2) ¥ LUC100220 30x40x7-EI	 9550497 WAM2293(x10) WAN2293L(x10) M9x1.25x412	2 Kpm 180° 180°
54763 P GUG703045G LVF100290 Tom M.8	57703 GUG704004MG 			77162 < LOX100040L 27x39.5x7-ED 77163 > LUF100560L 79x116/125x7.5-EI 76054(x2) ¥ ADU5561 30x40x7-ED 77264(x2) ¥ LUC100220 30x40x7-EI	 9550497 WAM2293(x10) WAN2293L(x10) M9x1.25x412	2 Kpm 180° 180°

GLASER®				Dichtungssatz Gasket set Juego de Juntas Pochette de joints Serie guarnizioni	Zylinderkopf Cylinder head Culata Culassa Testata	Zylinderkophaube Valve cover Tapa válvulas Couvre-culbut. Punterie
Passend für - Suitable to - Adaptable à: ADAPTABLE A: ROVER						
Ltr	Model - Modelo - Modell	PS/KW	Engine/Motor			
1,8 1769 1769 1769 1769 1769	4Cil. ø80 218 418 Tourer Tourer	09/1991->10/1995 9/1991->10/1995 09/1991->04/1995 09/1991->04/1995 09/1993->11/1998 09/1993->11/1998	88PS./65KW. 90PS./66KW. 88PS./65KW. 88PS./65KW. 88PS./65KW. 88PS./65KW.	XUD7T/TE ABA ABA XUD7T/TE XUD7T/TE ABA	D31587-00*# 0197.37 B30527-0R S31587-00*# 0197.36 E30527 90300 605041100 (x8) 7500713(x8)	02299-70 P 0209.00 Esp. 1.6 mm 2 Muecscas 2 Notches 07796 93501444 12299-70 P 0209.Q1 Ø 82 Esp. 1.75 mm 3 Muecscas 3 Notches
	Diesel - Turbo Diesel Turbo Diesel		X 0.54 - 0.77 0.78 - 0.82	Ref. 02299 12299		
1,8 1796 1796 1796 1796 1796 1796 1796 1796 1796	4Cil. ø80 200 218 25 418 75 75 Freelander Lotus Elise MGF Tourer	11/1995-> 11/1995-> 01/1999-> 06/1996->11/1998 08/2001-> 02/1999-> 2/1998-> 03/1999->11/2000 11/1995->03/2002 02/1999->	146PS./107KW. 146PS./107KW. 146PS./107KW. 146PS./107KW. 120PS./88KW. 120PS./88KW. 146PS./107KW. 146PS./107KW. 146PS./107KW. 120PS./88KW.	18K4K 18K4K 18K4K 18K4K K 18 18K4K 18K4K 18K4K 18K4K 18K4K 18K4K	92550(x2) SU430187B 50497A-01 Sobreespesor Ø 82.5 53289 GUG705074VC 50497-01 GUG70257HG Ø 82.5	 53289 GUG705074VC
	16 Valvulas Inyección					
1,9 1905 1905	4Cil. ø83 218 418	1991->1996 1991->1996	67PS./50KW. 67PS./50KW.	XUD9 XUD9	D30527-00*# B30527-0R S30527-00*# E30527 90300 605041100 (x8) 7500713(x8)	05876A-80 P 07796 93501444 05876B-80 P 1.36 mm 1 Muecscas 1 notch 05876-80 P 1.40 mm 2 Muecscas 2 notches 05876-80 P 1.44 mm 3 Muecscas 3 notches 07781-80(5) Esp. 1.58 mm 15876A-80 P 1.48 mm 4 Muecscas 4 notches 15876-80 P Ø 84 1.53 mm 5 Muecscas 5 notches 17781-80(5) Esp. 1.7 mm
	Diesel		X 0.56 - 0.67 0.68 - 0.71 0.72 - 0.75 0.76 - 0.79 0.80 - 0.83	Ref. 05876A 05876B 05876 15876A 15876		

Owanne Oil pan Carter aceite Carter d'huile Guarnizioni coppa	Ansaug Intake Admission Aspirazione	A)Exhaust A)Exhaust pipe B)Tubo de escape	Ventilschaft Valve stem Retén de válvula Queue de soupape Stelo della valvola	Wellendichtringe Oil seals Retenes de aceite Bagues antifeu Parolli	Schraubensätze Bolts set Juego de tornillos Pochette de vis Viti testata	Montagerichtlinien Instructions for assembly Instrucciones de montaje Instruzioni di montaggio
						Tightening procedure Etapas de apriete Procedura de serraje Procedura di serraggio
04848(x2) 0127.05  07793 93502226  07794 93501565	55498(x2) 9456044080  55499 9456043980	b) 03013 7810024000  a) 07782(x2) 93010402  51229 P 9601004880 Mot. XUD9A  51239 961004880	76531(x8) 605041100 8x10.8/14.2x10 	76151 < 9150483680 42x62x7-ED 76386 > 9350171480 90x110x7-EI 76099(x2) ¥ 93501128 35x50x8-BD	 9508280 96073846 (x10) M12x1.5x120	3 kpm 7kpm -90° + 7 kpm 180°
						
57706 GUG704094MG	a) 51680 GUG704430MG	76632(x16) SU430187 6x23.5x10.5	77162 < LDX100040L 27x39.5x7-ED 77163 > LUF100560L 79x118/125x7.5-EI 76056(x2) ¥ LUC100220L 30x40x7 76064(x2) ¥ ADU5561 30x40x7-ED	950497 WAM2293L(x10) M9x1.25x412	2 Kpm 180°	
 07793 93502226  07794 93501565	55498(x2) 9456044080  55499 9456043980	b) 03013 7810024000  a) 07782(x2) 93010402	76531(x8) 605041100 8x10.8/14.2x10	76151 < 9150483680 42x62x7-ED 76386 > 9350171480 90x110x7-EI 76099(x2) ¥ 93501128 35x50x8-BD	 9508280 96073846 (x10) M12x1.5x120	2 kpm 6 kpm 180°

5-Entrega hasta haber agotado las existencias-Delivery until stocks exhausted-Livraison jusqu'à épuisement des stocks-Lieferung solange Vorrat reicht
 ¥ Set with valve steam seals-Juego con retenes de válvula-Pochette avec queue de soupapes-mit Ventilschaftabdichtungen
 P Gasket not included in set-Junta no incluida en el juego-Joint non inclus dans la pochette-In den Sätzen nicht enthalten
 * Gasket set without cylinder head gasket-Juego sin junta de culata-Pochette sans joint de culasse-Dichtungssatz ohne Zylinderkopfdichtung

¥ Oil seal camshaft-Reten árbol de levas-Bague arbre à cames-Nockenwelle-Albero a camme
 à Retorque - Reapriete - Reserrage-Nachziehen

GLASER®					Dichtungssatz Gasket set Juego de Juntas Pochette de joints Serie guarnizioni	Zylinderkopf Cylinder head Culata Culassa Testata	Zylinderkopfaube Valve cover Tapa válvulas Couvre-culbut. Punterie							
Passend für - Suitable to - Adaptable à: ADAPTABLE A: ROVER														
Ltr	Model - Modelo - Modell	PS/KW	Engine/Motor											
2,0 1994	4Cil. ø84.5 220 ->AM246796	11/1995->03/2000	86PS./63KW.	20T2R	D36055-00*# GUG701126	 53700 LVP100400								
1994	220 ->AM246796	11/1995->03/2000	105PS./77KW.	20T2N	 03732-81 P LVB100910 1 Muesca 1 Notch Esp. 1.05 mm 13732-81 P LVB100920 Esp. 1.2 mm 2 Muescas 2 Notches 23732-81 P LVB100930 M.L.S. Ø 85.5 Esp. 1.35 mm 3 Muescas 3 Notches									
1994	420 ->AM246796	11/1995->03/2000	86PS./63KW.	20T2R										
1994	420 ->AM246796	05/1995->03/2000	105PS./77KW.	20T2N										
1994	620 ->AM246796	12/1994->02/1999	105PS./77KW.	20T2N										
1994	620 ->AM246796	12/1994->02/1999	86PS./63KW.	20T2R										
1994	Freelander ->AM246796	2/1998->	86PS./63KW.	20T2R										
1994	Freelander ->AM246796	2/1998->	105PS./77KW.	20T2N										
	D / SDi Di Diesel Inyeccion Directa SDi		<table border="1"> <tr> <td>X</td> <td>Ref.</td> </tr> <tr> <td>0.10 - 0.25</td> <td>03732</td> </tr> <tr> <td>0.26 - 0.40</td> <td>13732</td> </tr> <tr> <td>0.41 - 0.55</td> <td>23732</td> </tr> </table>	X	Ref.	0.10 - 0.25	03732	0.26 - 0.40	13732	0.41 - 0.55	23732			
X	Ref.													
0.10 - 0.25	03732													
0.26 - 0.40	13732													
0.41 - 0.55	23732													
2,0 1994 1994	4Cil. ø84.5 420 420 Si	12/1995->03/1999 12/1995->	136PS./100KW. 136PS./100KW.	20T4H 20MAF	D36115-81 # LUG6701137 B36111-0R LVG10042 S36115-81 # 90180 LJQ100680L(x16)	 80105-81 VAM2490 Ø 87 M.L.S. 53758 GUG705040 Admission Intake 53759 GUG705053 Escape Exhaust								
2,0 1994 1994 1994 1994	4Cil. ø84.5 820 ->20HD02/100122 820 ->10HD01/100489 Montego Montego EFI Excep: A50-A51-B69 HL HLS Si	1988->1990 1988->1990 1984->1986 12/1990->10/1994	100PS./74KW. 100PS./74KW. 86PS./63KW. 102PS./75KW.	20HD-M8 20HD-M8 20H 20H	D31370-80 # BHM1595 B31370-0R BHM1589 S31370-80 # 92520	 07962-80 UAM2287 Ø 87								
2,0 1994 1994 1994 1994 1994 1994	4Cil. ø84.5 820 20HEB1/101069-> 820 20HEB2/100333-> 820 20HD01/100490-> Montego Montego EFI HL HLS Turbo	1988->1990 1988->1990 1988->1990 04/1984->06/1986 10/1984->06/1986	100PS./74KW. 100PS./74KW. 100PS./74KW. 150PS./110KW. 101PS./74KW.	20HD-M8 20HD-M8 20HD-M8 20H CB5 20H	D31353-80 # BHM1516 B31353-0R BHM1517 S31353-80 # 92520	 07962-80 UAM2287 Ø 87								

Owanne Oil pan Carter aceite Carter d'huile Guarnizioni coppa	Ansaug Intake Admission Admission Aspirazione	A)Exhaust A)Escape B)Exhaust pipe B)Tubo de escape	Ventilschaft Valve stem Reten de válvula Queue de soupape Stelo della valvola	Wellendichringe Oil seals Retenes de aceite Bagues antilutte Paroli	Schraubensätze Bolts set Juego de tornillos Pochette de vis Viti testata	Montagerichtlinien Instructions for assembly Instrucciones de montaje Instruzioni di montaggio
						Tightening procedure Etapas de apriete Procedura di serraggio Procedura di serraggio
54502	52283 LKJ100790		76720(x8) LJQ100560 7x12/13.5x9.5	77126 < K418AF02 35x45x7-ED 77127 >P RTCS307 89.9x144.3x12/17-EI Carcasa Rotostat Carcoux Calzato 77397 > Carcasa Rotostat Carcoux Calzato 76114(x4) ¥ VAM1636 40x52x7-ED	+3Kpm +6.5Kpm -90° +6.5Kpm +90° +90°	8
54501 LVF100260	85004 LKJ10027 86196 LKJ101930 Intermedio	a) 51186 LKG10002	76720(x16) LJQ100560 7x12/13.5x9.5	77126 < K418AF02 35x45x7-ED 77127 >P RTCS307 89.9x144.3x12/17-EI Carcasa Rotostat Carcoux Calzato 76114(x4) ¥ VAM1636 40x52x7-ED	+4Kpm +8Kpm -90° +8Kpm +90°	8
07964 VAM2794	b) 07960 GEX7669 07961 CAM7557	b) 07960 GEX7669	76631(x8) AHLU1626	76073 < K418AF02 35x45x8-ED 76360 > RTCS307 88.9x105x9.52-EI 76137 ¥ UAM1636 40x52x7-BD 76141 ¥ RTCS428 46x60x7	3 kpm 7 kpm 11 kpm -90° + 11 kpm # ## ### -90° + 11 kpm	8
07964 VAM2794	b) 07960 GEX7669 07961 CAM7557	b) 07960 GEX7669	76631(x8) AHLU1626	76054 < ADU5561 30x40x7-ED 76360 > RTCS307 88.9x105x9.52-EI 76137(x2) ¥ UAM1636 40x52x7-BD	3 kpm 7 kpm 11 kpm -90° + 11 kpm # ## ### -90° + 11 kpm	8

GLASER®					Dichtungssatz Gasket set Juego de Juntas Pochette de joints Serie guarnizioni	Zylinderkopf Cylinder head Culata Culassa Testata	Zylinderkopfhaube Valve cover Tapa válvulas Couvre-culbut. Punterie
Passend für - Suitable to - Adaptable à: ADAPTABLE A: ROVER							
Ltr	Model - Modelo - Modell	PS/KW	Engine/Motor				
2,0 1993 1993 1993 1993 1993	4Cil. ø84.45 Maestro Maestro Montego Montego Diesel Turbo Diesel	10/1988->10/1995 1988->1995 1988->1995 10/1988->10/1995 1988->1995	82PS./60KW. 80PS./59KW. 65PS./47KW. 82PS./60KW. 80PS./59KW.	BB Perkins Prima 80T Perkins Prima 65 BB Perkins Prima 80T	D31567-80# RTC5023 B31567-0R RTC5022 S31567-80# USLC0003 92520	 50147-80 L681EF06 Ø 86	
2,0 1994 1994 1994 1994 1994	4Cil. ø84.5 220 420 820 820 820 16 Válvulas Inyección Multipunto Inyección Mono Punto Se Si	10/1990->10/1991 10/1990->10/1991 10/1990->10/1991 10/1988->10/1991 12/1988->12/1991	140PS./103KW. 140PS./103KW. 140PS./103KW. 120PS./88KW. 140PS./103KW.	20M4 20M4 20H 20HD-M16 20HD	D31377-80# BHM1617 B31376-0R BHM1624 S31377-80# 92530 ADU4905 x16	 50143-80 VAM2490 Ø 87	 53757(x2) P
2,0 1994	4Cil. ø84.5 820 16 Válvulas Inyección Multipunto Si	12/1988->12/1991	133PS./98KW.	20HD-M16	D31378-80# BHM1619 B31376-0R BHM1624 S31378-80# 92530 ADU4905 x16	 50143-80 VAM2490 Ø 87	 53757(x2) P
2,3 2350	6Cil. ø81 2300 S Se	1977->1987	PS./0KW.	2300	D31374-80# AJM1213 B31374-00 RTC2217 S31374-80#	 50140-80 TKV820 Ø 82,5	 53082 TKC2941
2,4 2393 2376 2376 2499 2499 2499	4Cil. ø92 2400 Range Rover Range Rover 825 825 825 Turbo Diesel	1982->1988 04/1986->12/1990 04/1986->12/1990 01/1990->12/1995 02/1992->12/1995 09/1993->12/1995	110PS./81KW. 106PS./78KW. 106PS./78KW. 118PS./87KW. 118PS./87KW. 118PS./87KW.	VMA492HT 4924SHIRG 11A 4924SHIRG 425SL1RR 425SL1RR	D31137-00* B31137-00 S31137-00* GEG1257 R31392(1)	 06780-80(x4) P BAU5094 Esp. 1,42 mm 16780-80(x4) P BAU5093 Esp. 1,52 mm 2 Muecscas 2 Notches 26780-80(x4) P BAU5092 Esp. 1,62 mm Ø 98,5 1 Mueasca 1 Notch	 06933 53589

1- Juego de juntas para un cilindro-Gasket set for one cylinder unit only-Pochette de joints pour une unité de cylindre

Set with valve stem seals-Juego con retenes de válvula-Pochette avec queue de soupapes-mit Ventilschaftabdichtungen

P Gasket not included in set-Junta no incluida en el juego-Joint non inclus dans la pochette-In den Sätzen nicht enthalten

* Gasket set without cylinder head gasket-Juego sin junta de culata-Pochette sans joint de culasse-Dichtungssatz ohne Zylinderkopfdichtung

Ówanna Oil pan Carter acete Carter d'huile Guarnizioni coppa	Ansaug Intake Admission Admission Aspirazione	A)Exhaust A)Escape B)Exhaust pipe B)Tubo de escape	Ventilschaft Valve stem Reten de válvula Queue de soupape Stelo della valvola	Wellendichringe Oil seals Retenes de aceite Bagues antifuete Paroli	Schraubensätze Bolts set Juego de tornillos Pochette de vis Viti testata	Montagerichtlinien Instructions for assembly Instrucciones de montaje Instruzioni di montaggio
 07964 VAM2794	 51280 L681VFF02	 b) 07960 GEX7669	 76631(x8) AHU1626	 76073 < K418AF02 35x45x8-ED 76360 > RTC5307 88.9x105x9.52-EI 76111 ¥ 13510-V7200 40x52x7-ED 76141 ¥ RTC5428 46x60x7		Tightening procedure Etapas de apriete Procedura de serraje Procedura di serraggio 3 kpm 7 kpm 10 kpm -90° + 10 kpm 90°
 07964 VAM2794	 51185	 a) 51186 LKG10002	 76630(x16) ADU4905	 76073 < K418AF02 35x45x8-ED 76360 > RTC5307 88.9x105x9.52-EI 76137(x4) ¥ UAM1636 40x52x7-BD		3 kpm 7 kpm 11 kpm -90° + 11 kpm # ## ### -90° + 11 kpm
 07964 VAM2794	 51185	 a) 51186 LKG10002	 76630(x16) ADU4905	 76073 < K418AF02 35x45x8-ED 76360 > RTC5307 88.9x105x9.52-EI 76137(x4) ¥ UAM1636 40x52x7-BD	 9580105 LDG100040L(x10) LDG100040L(x10) M11x230	3 kpm 7 kpm 11 kpm -90° + 11 kpm # ## ### -90° + 11 kpm
 54055 TKC2340	 51183 TKC2729	 b) 07960 GEX7669 b) 51182	 76630(x6) ADU4905 76649(x6)	 76236 < K418AF02 35x45x8-ED 76400 > ERR2532 100x120x12-EI 76139 ¥ 38x52x7-BD		
 07518 605228870	 06894(x4) 60583742	 a) 06781(x4) 60732810		 76194 < 7072635 52x68x10-ED 76391 > 1054053 110x130x12.7-EI	 9516780	A:3kpm B:3kpm A:50° B:9kpm A:50° B:9kpm # ## ### A:-30° B:-90° 9kpm

¥ Oil seal camshaft-Reten árbol de levas-Bague arbre à cames-Nockenwelle-Albero a camme

â Retorque - Resopriete - Resserage-Nachziehen

GLASER®					Dichtungssatz Gasket set Juego de Juntas Pochette de joints Serie guarnizioni	Zylinderkopf Cylinder head Culata Culassa Couvercle-culbut. Testata	Zylinderkopfaube Valve cover Tapa válvulas Couvercle-culbut. Punterie
Passend für - Suitable to - Adaptable a: ADAPTABLE A: ROVER							
Ltr	Model - Modelo - Modell	PS/KW	Engine/Motor				
2,5 2498 2497 2498 2497 2497 2497	6Cil. ø80 75 75 75 825 825 825	02/1999->10/2001 04/1996->02/1999 08/2001-> 04/1996->02/1999 04/1996->02/1999 04/1996->02/1999	175PS./129KW. 175PS./129KW. 177PS./130KW. 175PS./129KW. 175PS./129KW. 175PS./129KW.	KV6 29K4F KV6 29K4F 29KF KV6	D36106-80 # GU6701140 B36106-0R GU6701593 S36106-80 #	 80102-80(x2) LV101350 Ø 82.5	 53754(x2) 22311-3Y200
2494 2494 2494	24 Vahutas Motor V. Si						
2,5 2494 2494 2494	6Cil. ø84 825 825 825	01/1987->12/1991 10/1986->12/1991 01/1986->10/1988	173PS./127KW. 150PS./110KW. 167PS./123KW.	C25A2 C25A1 C25A2	D32297-80 # 061A1-PH7-661 S32297-80 # 061A1-PH7-661+ EMP9336	 50575-80(x2) 12251-PH7-004 Ø 85	 53702(x2) 12241-PH7-003
2,5 2497 2497	6Cil. ø80 Range Rover Range Rover Diesel	07/1994->03/2002 07/1994->03/2002	136PS./100KW. 136PS./100KW.	D256TM 256T	D32253-00 # B32253-0R 92450	 05718-80 P Esp. 1,68 mm 2 Muecscas 2 Notches 15718-80 P Ø 81 Esp. 1,87 mm 3 Muecscas 3 Notches	 53128
2,5 2499 2499 2499	4Cil. ø92 825 825 825 Turbo Diesel	12/1995->02/1999 12/1995->02/1999 12/1995->02/1999	118PS./87KW. 118PS./87KW. 118PS./87KW.	4924 SHIRG 425SL1ER 425SL1RR	D31137-00 * B31137-00 S31137-00 * GEG1257	 05678-81 P V97DD6051AA Esp. 1,42 mm 15678-81 P V97DD6051CA Esp. 1,52 mm 2 Muecscas 2 Notches 25678-81 P V97DD6051BA M.L.S. Esp. 1,62 mm Ø 98 1 Muecscas 1 Notch	 06933 53589







Owanne Oil pan Carter aceite Carter d'huile Guarnizioni coppa	Ansaug Intake Admission Aspirazione	A)Exhaust A)Escape B)Exhaust pipe B)Tubo de escape	Ventilschaft Valve stem Reten de válvula Queue de soupape Stelo della valvola	Wellendichringe Oil seals Retenes de aceite Bagues antifuete Parolli	Schraubensätze Bolts set Juego de tornillos Pochette de vis Viti testata	Montagerichtlinien Instructions for assembly Instrucciones de montaje Instruzioni di montaggio	
						Tightening procedure Etapas de apriete Procedura de serraje Procedura di serraggio	
85000(x2) 0K3BV13111B	a) 52551(x2) LKG100290L	76632(x24) SU430187 6x23.5x10.5	76128 < 806732150 32x45x8-EI 77161 >P LUF100300A 89x116/145x12.2-EI Carcassa Rotostat Carcoux Calzato 76054(x2) ¥ ADU5561 30x40x7-ED 76056(x4) ¥ LUC100220L 30x40x7		+2,5Kpm -90° +2,5Kpm +90°	76	
54458 11251-PH7-000	86037(x2) 17105-PH7-003	a) 52289(x2) 16115-PH7-003	76144 < 91212-PH7-013 42x56x7-ED 76341 > 91214-PL2-004 80x98x10-EI 76027(x2) ¥ 91213-PL2-003 35x50x8-ED		+3Kpm +6Kpm +8Kpm -90° +8Kpm #: ##; ### -90° +8Kpm à 1000 -90° +8Kpm	109	
54251	56526(x6)	a) 51221(x4) a) 51370 b) 51371	76662(x12) 6x8,8/12.2x9.7	76220 < 638269 48x65x10-ED 76378 > 614838 90x110x12-EI	 9509941 M12x1,5x147 9580042 M12x1,5x162	8 Kpm -180 ° 5 Kpm +90° +90° # +90°	128
07518 605228870	06894(x4) 60583742	a) 06781(x4) 60732810	76194 < 7072635 52x68x10-ED 76391 > 1054053 110x130x12.7-EI	 9516780 M14x2x137(x10) M12x1,75x116(x4) M12x1,75x80(x4)	M12:3 Kpm M14:3 Kpm M12: 70° M14: 85° M12: 70° M14: 70° # ### M12:-90° +3Kpm +130° M14:-90° +3Kpm +130°	112	

GLASER®					Dichtungssatz Gasket set Juego de Juntas Pochette de joints Serie guarnizioni	Zylinderkopf Cylinder head Culata Testata	Zylinderkopfaube Valve cover Tapa válvulas Couvre-culbut. Punterie
Passend für - Suitable to - Adaptable a: ADAPTABLE A: ROVER							
Ltr	Model - Modelo - Modell	PS/KW	Engine/Motor				
2,6 2597 2597 2597 2597 2597	6Cil. ø81 2600 2600 3500 3500 3500	10/1982->12/1986 10/1982->12/1986 10/1982->12/1986 10/1982->12/1986 10/1982->12/1986	126PS./93KW. 135PS./99KW. 135PS./99KW. 126PS./93KW. 126PS./93KW.	C12 C12 C12 C13 C12 C13	D31374-80 # AJM1213 B31374-00 RTC2217 S31374-80 #	 50140-80 TKV820 Ø 82.5	 53082 TKC2941
2,7 2675 2675	6Cil. ø87 827 827	10/1988->02/1999 10/1988->02/1999	177PS./130KW. 169PS./124KW.	C27A2 C27A1	D32298-80 # 061A-PL2-000 S32298-80 #	 50576-80(x2) 12251-PL2-003 Ø 88	 53702(x2) 12341-PH7-003
3,5 3528 3528	8Cil. ø88.9 3500 MGB	1697->1977 1974->1976	115PS./85KW. 115PS./85KW.	15G 15G	D31397-01 # B31397-0R S31397-01 #	 50142-01(x2) Ø 92.2	 53083(x2)
3,5 3528 3528 3528 3528 3528 3528 3528 3528 3528	8Cil. ø88.9 3500 3500 3500 3500 3500 3500 Discovery Range Rover Range Rover	1982->1986 1982->1986 1982->1986 12/1982->12/1986 06/1976->10/1986 06/1976->10/1986 12/1982->12/1986 09/1989->09/1994 10/1985->09/1990 01/1987->09/1990	150PS./110KW. 150PS./110KW. 166PS./121KW. 193PS./142KW. 156PS./115KW. 156PS./115KW. 193PS./142KW. 154PS./113KW. 163PS./120KW. 146PS./107KW.	23D 24D 25D 31A 38A 39A 30A 22D 25D 31D	D36120-00 # AJM1235 B36120-0R S36120-01 #	 50142-01(x2) Ø 92.2	 83090(x2)
3,5 3528 3528 3528 3528 3528	8Cil. ø88.9 Range Rover Range Rover Vitesse Vitesse Vitesse	10/1985->09/1990 08/1981->09/1990 1977->1986 1977->1986 1977->1986	163PS./120KW. 126PS./93KW. 126PS./93KW. 150PS./110KW. 165PS./118KW. 150PS./110KW.	24D 11D 23D 24D 25D 24D	D36120-00 # AJM1235 B36120-0R S36120-01 #	 50142-01(x2) Ø 92.2	 83090(x2)
3,9 3947	8Cil. ø94 Defender ->35D08927B Motor V.	11/1998->	185PS./136KW.	35D	D36121-81 # S36121-80 #	 80113-81(x2) AJM340 M.L.S. Ø 91.5	 53083(x2)







Ölwanne Oil pan Carter aceite Carter d'huile Guarnizioni coppa	Ansaug Intake Admission Aspirazione	A)Exhaust A)Escape B)Exhaust pipe B)Tubo de escape	Ventilschaft Valve stem Reten de válvula Queue de soupape Stelo della valvola	Wellendichtringe Oil seals Retenes de aceite Bagues antifuete Paroli	Schraubensätze Bolts set Juego de tornillos Pochette de vis Viti testata	Montagerichtlinien Instructions for assembly Instrucciones de montaje Instruzioni di montaggio
 54055 TKC2340		 b) 07960 GEX7669 b) 51182 51183 TKC2729	 76630(x6) ADU4905 76649(x6)	 76236 < 76400 > ERR2532 100x120x12-EI 76139 ¥ 38x52x7-BD		Tightening procedure Etapas de apriete Procedura de serraje Procedura di serraggio
 54458 11251-PH7-000	 86037(x2) 17105-PH7-003	 a) 52289(x2) 18115-PH7-003		 76144 < 91212-PH7-013 42x56x7-ED 76341 > 91214-PL2-004 80x98x10-EI 76027(x2) ¥ 91213-PL2-003 35x50x8-ED		3 Kpm 6 Kpm 8 Kpm - 90° + 8Kpm # - 90° + 8Kpm à 1000Kpm - 90° + 8Kpm
 54054	 54056	 a) 54057(x8)	 55719(x8) 7x18x1.5	 76175 < 516028 48.6x63.65x9.2 76337 > 611409 82x98.5x12-EI		A->3Kpm B->3Kpm A->6Kpm B->7Kpm A->9.5Kpm A->90°+3.5Kpm B->90°+7Kpm # ; ## ; ### A->90°+9.5Kpm B->90°+7Kpm à 1000Kpm A->90°+9.5Kpm B->90°+7Kpm
 54504 AJM539	 54056	 a) 54057(x8)	 55719(x8) 7x18x1.5	 76175 < 516028 48.6x63.65x9.2 76337 > 611409 82x98.5x12-EI		A->3Kpm B->3Kpm A->6Kpm B->7Kpm A->9.5Kpm A->90°+9.5Kpm B->90°+7Kpm # ; ## ; ### A->90°+9.5Kpm B->90°+7Kpm à 1000Kpm A->90°+9.5Kpm B->90°+7Kpm
 54054 AJM539	 54056	 a) 54057(x8)	 55719(x8) 7x18x1.5	 76175 < 516028 48.6x63.65x9.2 76337 > 611409 82x98.5x12-EI		A->3Kpm B->3Kpm A->6Kpm B->7Kpm A->9.5Kpm A->90°+9.5Kpm B->90°+7Kpm # ; ## ; ### A->90°+9.5Kpm B->90°+7Kpm à 1000Kpm A->90°+9.5Kpm B->90°+7Kpm
 54054	 54056	 a) 54057(x8)	 55719(x8) 7x18x1.5	 76175 < 516028 48.6x63.65x9.2 76337 > 611409 82x98.5x12-EI		+3Kpm A->6Kpm B->7Kpm A->9.5Kpm A->90°+9.5Kpm B->90°+7Kpm # ; ## ; ### A->90°+9.5Kpm B->90°+7Kpm à 1000Kpm A->90°+9.5Kpm B->90°+7Kpm

GLASER®

Passend für - Suitable to - Adaptable à:
ADAPTABLE A: ROVER

Ltr	Model - Modelo - Modell	PS/KW	Engine/Motor	Dichtungssatz Gasket set Juego de Juntas Pochette de joints Serie guarnizioni	Zylinderkopf Cylinder head Culata Culassa Testata	Zylinderkopfaube Valve cover Tapa válvulas Couvre-culbut. Punterie
						
3,9	8CII. ø94 Defender ->38D27238B	11/1998->	185PS./136KW. 38D	D36122-80 #		
3947	Defender ->38D27238B	11/1998->	185PS./136KW. MG RV8	B36122-0R		53083(x2)
3947	Defender ->37D02931B	11/1998->	185PS./136KW. 37D	S36122-80 #	80187-80(x2)	
3947	Defender 37D02932B->	11/1998->	185PS./136KW. 37D	92744	Ø 95.6	
3947	Defender ->38D27239B	11/1998->	185PS./136KW. V06VE			
3947	Defender ->38D27239B	11/1998->	185PS./136KW. 38D			
3947	Defender ->35D08928B	11/1998->	185PS./136KW. 35D			
3947	Defender ->36D25154B Motor V.	11/1998->	185PS./136KW. 36D			

Set with valve steam seals -Juego con retenes de válvula-Pochette avec queue de soupapes-mit Ventilschaftabdichtungen
 † Gasket not included in set-junta no incluida en el juego-Joint non inclus dans la pochette-In den Sätzen nicht enthalten
 * Gasket set without cylinder head gasket-Juego sin junta de culata-Pochette sans joint de culasse-Dichtungssatz ohne Zylinderkopfdichtung

Owanne Oil pan Carter acelle Carter d'huile Guarnizioni coppa	Ansaug Intake Admission Admission Aspirazione	A)Exhaust A)Escape B)Exhaust pipe B)Tubo de escape	Ventilschaft Valve stem Retén de válvula Queue de soupape Stelo della valvola	Weilendichtringe Oil seals Retenes de aceite Bagues antifuite Paraoli	Schraubensätze Bolts set Juego de tornillos Pochette de vis Viti testata	Montagerichtlinien Instructions for assembly Instrucciones de montaje Instrucciones de montaje Instruzioni di montaggio	Tightening procedure Etapas de apriete Procedura di serraggio Procedura di serraggio	Order Orden Ordine
								
54054	54056	a) 52558(x4)	76807(x16)	76175 < 516028 48.6x63.65x9.2 76337 > 611409 82x98.5x12-EI		A-+3Kpm B-+3kpm A-+9.5Kpm B-+7Kpm A-90° +9.5Kpm B-90° +7Kpm # ### A-90° +9.5Kpm B-90° +7Kpm	9	

* Oil seal camshaft -Retén arbol de levas -Bague arbre à cames -Nockenwelle -Albero a camme
 † Retorque - Resapriete - Resserage-Nachziehen